

Fig. 1

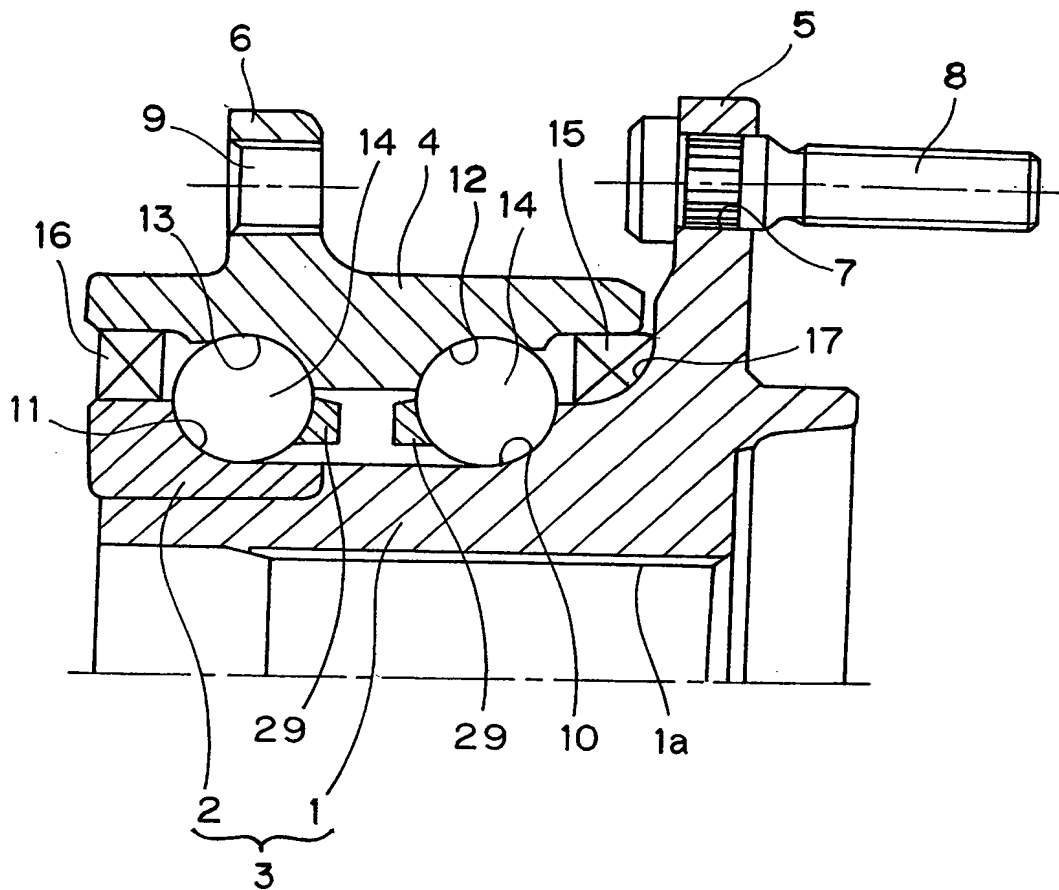


Fig. 2A

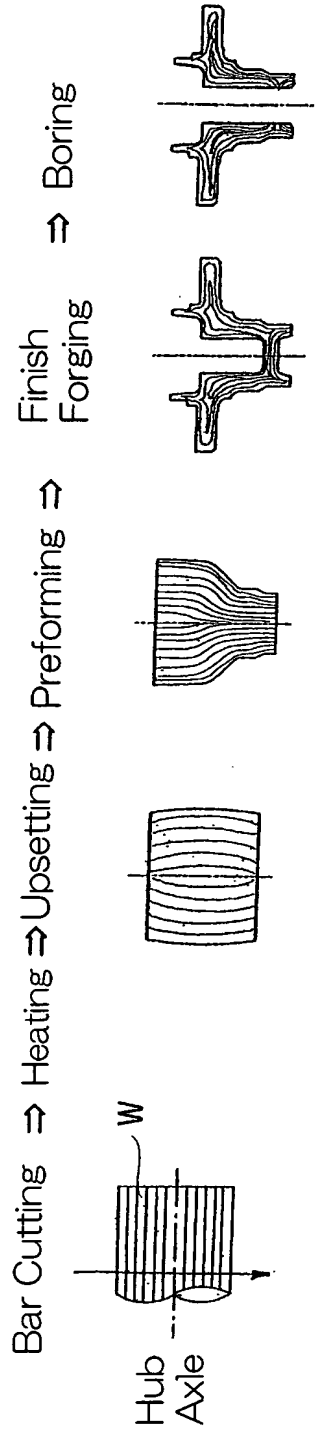
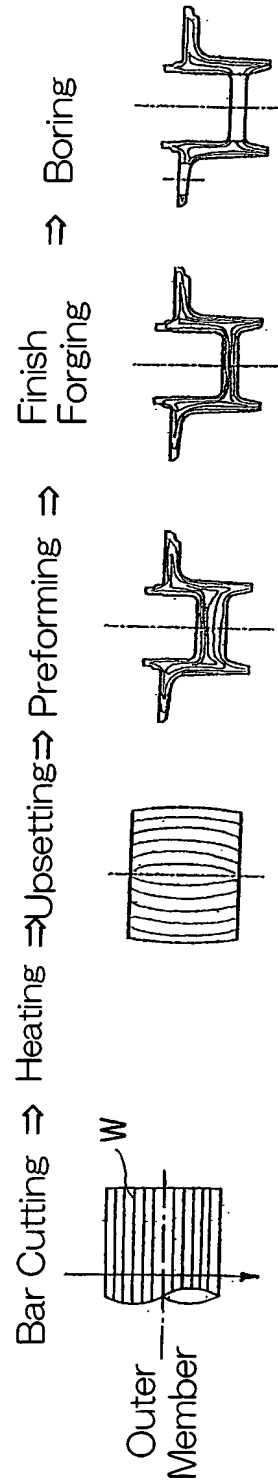


Fig. 2B



Hub Axle and Outer Member Forging Step

Fig. 3

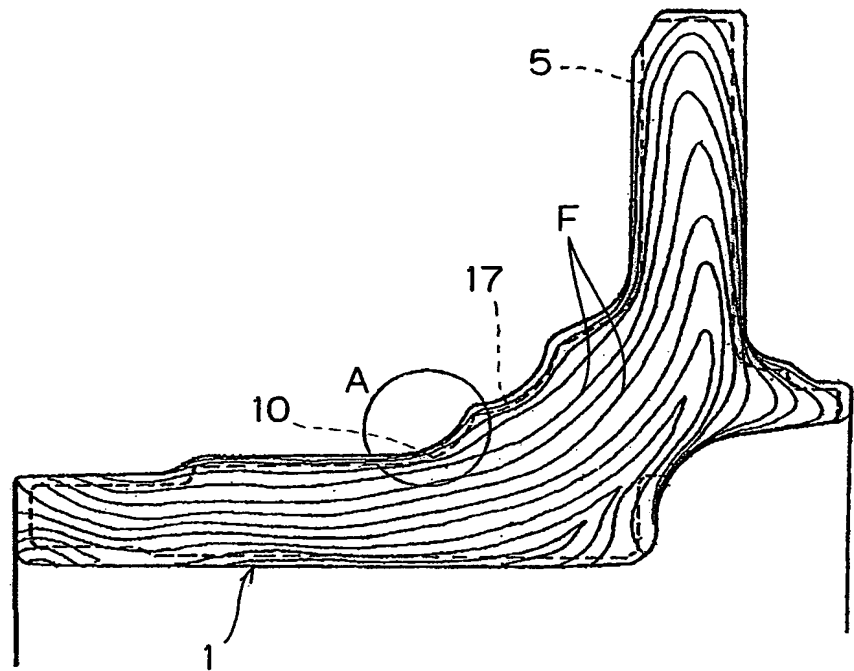


Fig. 4

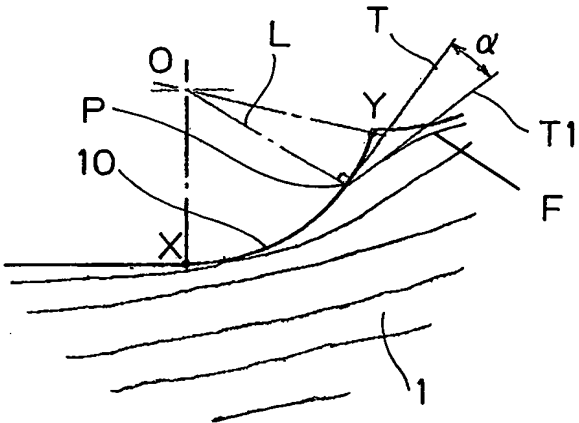


Fig. 5

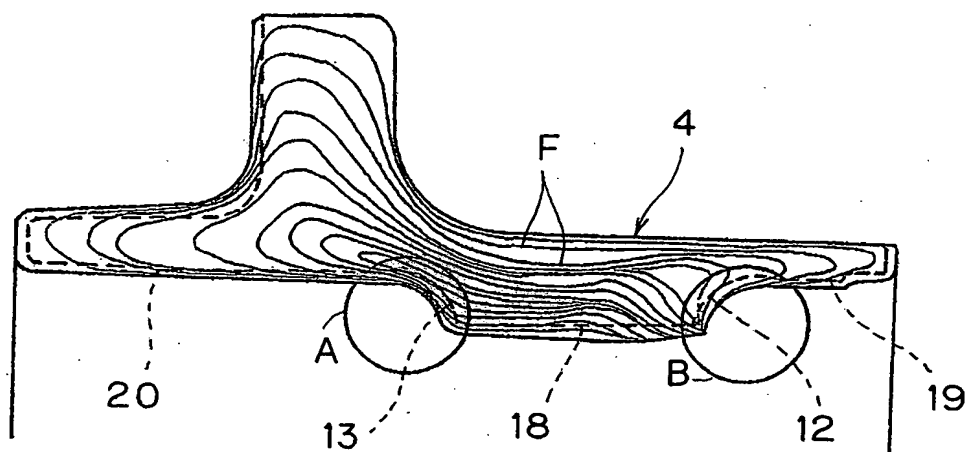


Fig. 6A

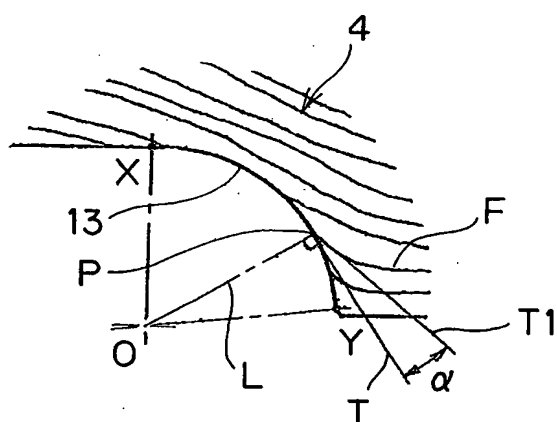


Fig. 6B

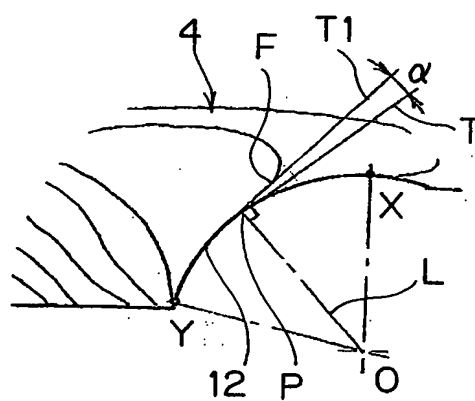


Fig. 7A

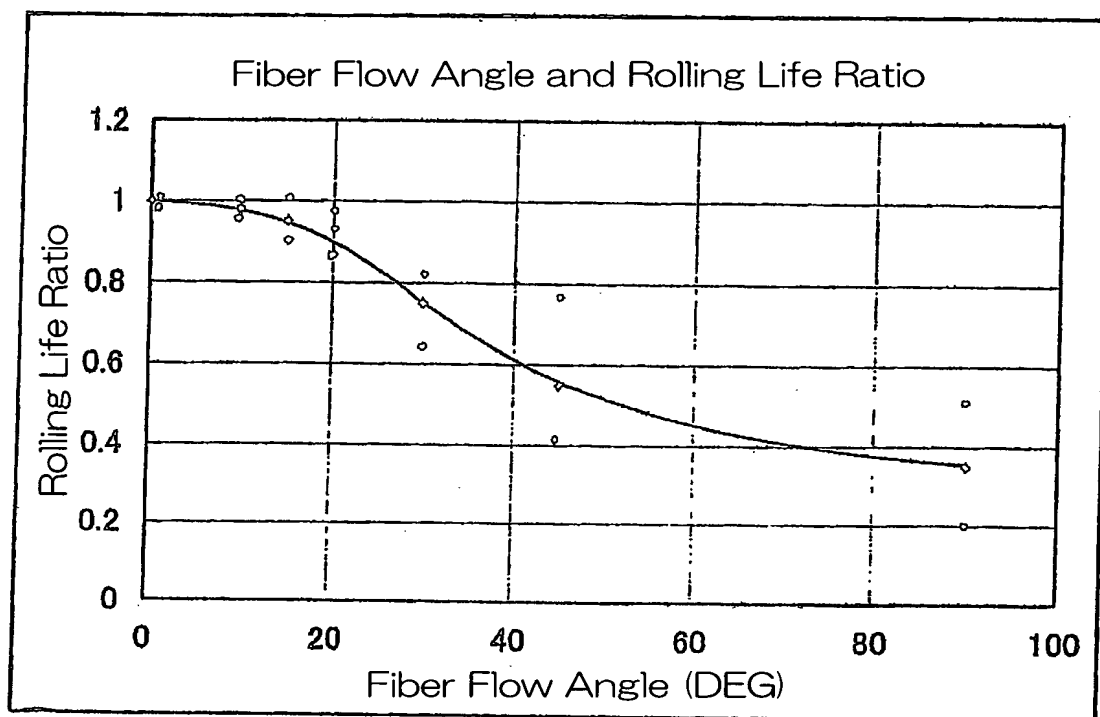


Fig. 7B

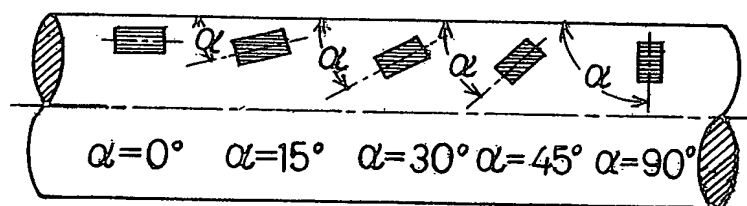


Fig. 8A

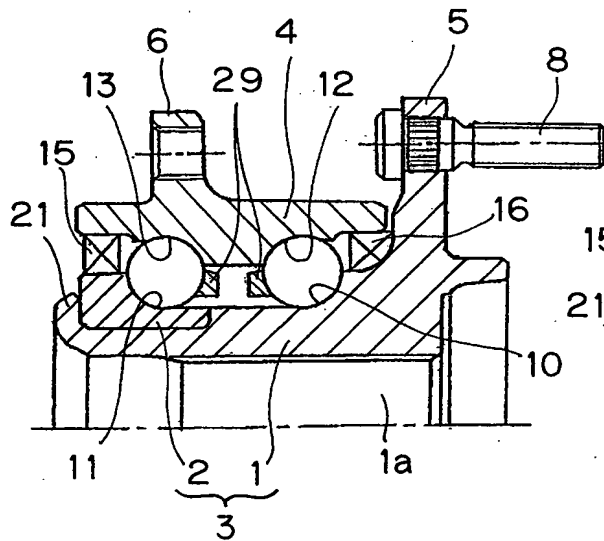


Fig. 8B

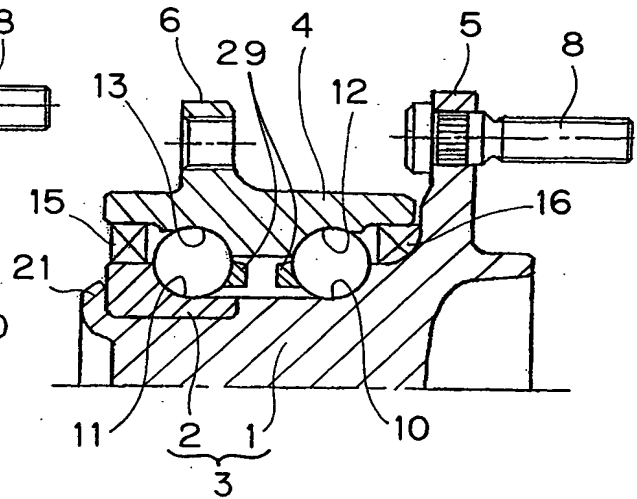


Fig. 9A

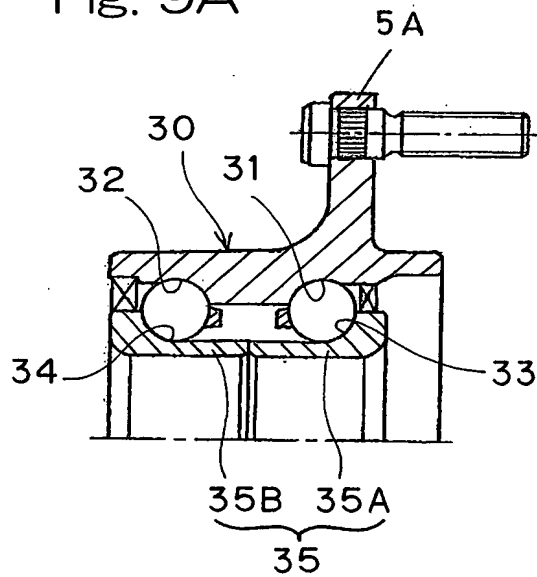


Fig. 9B

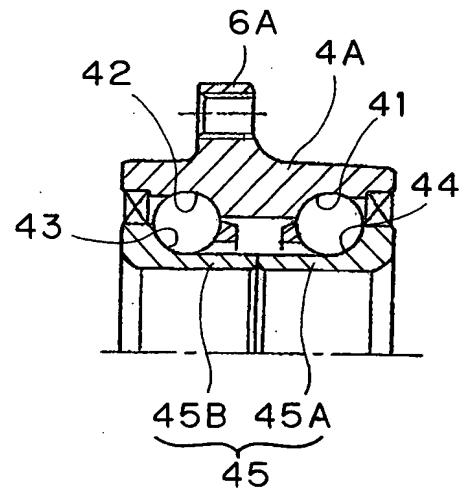


Fig. 10

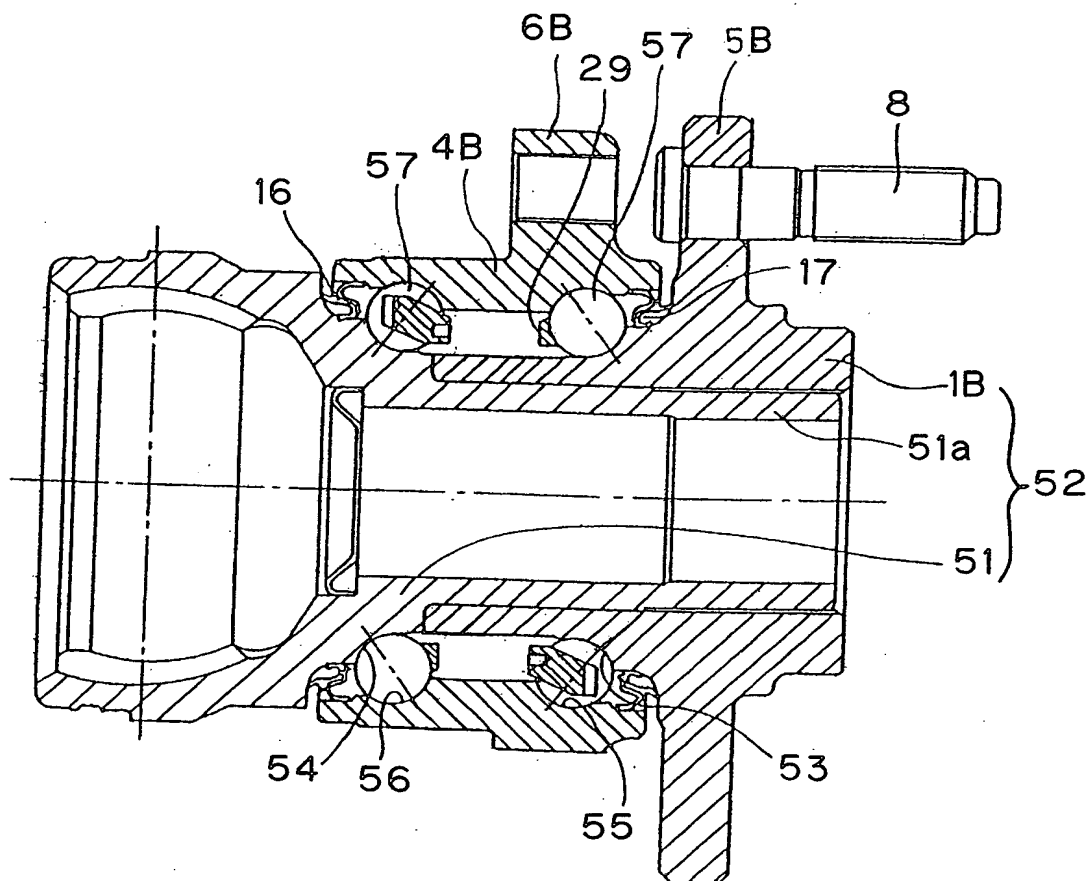


Fig. 11

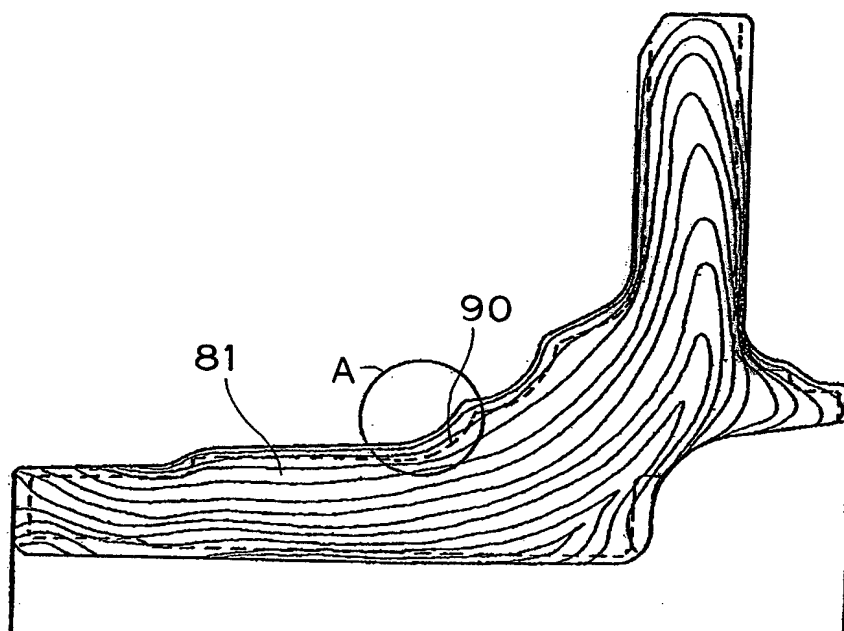


Fig. 12

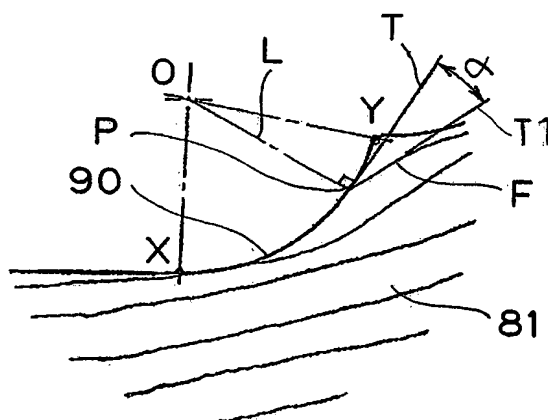




Fig. 13

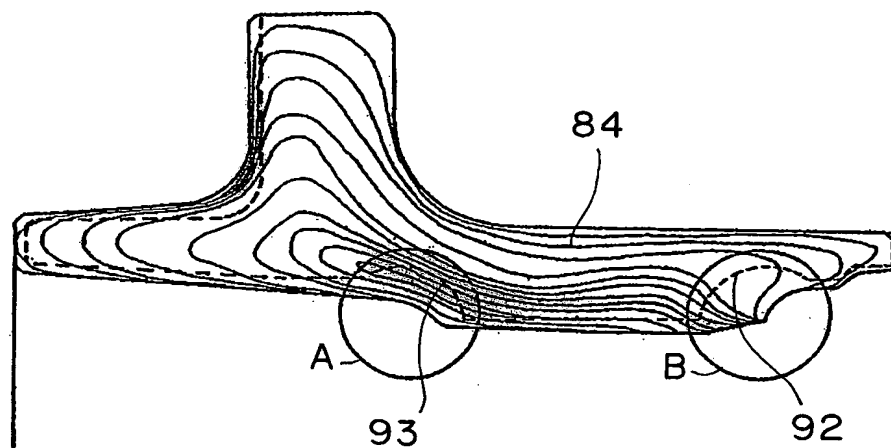


Fig. 14A

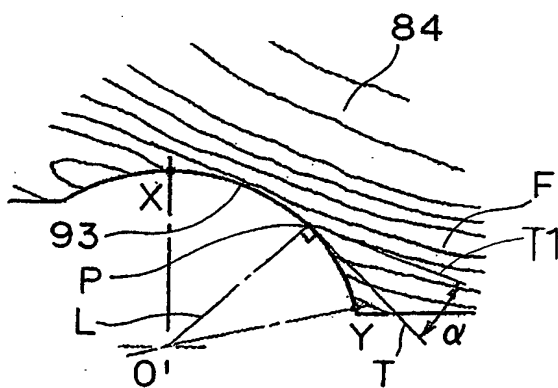


Fig. 14B

